

**Revision Date:** 05/16/2007

**Issue date:** 05/16/2007

## 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

<b>Product name:</b> FORM-A-THREAD 4.8ML SYR RELEAS <b>Product type:</b> Sharpening compound <b>Company address:</b> Henkel Corporation 1001 Trout Brook Crossing Rocky Hill, Connecticut 06067	<b>Item No. :</b> 28654_390505 / IDH No. 701948 <b>Region:</b> United States <b>Contact Information:</b> Telephone: 860.571.5100 Emergency telephone: 860.571.5100 Internet: www.loctite.com
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## 2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Hazardous components</u>	<u>%</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER</u>
Octylphenoxypolyethoxyethanol 9036-19-5	1-5	None	None	None
Nonoxynol-9 9016-45-9	1-5	None	None	None
Poly(dimethylsiloxane), hydroxy terminated 70131-67-8	1-5	None	None	None
Substituted silicone 67923-07-3	1-5	None	None	None
Dimethyl polysiloxane 63148-62-9	1-5	None	None	None

## 3. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**Physical state:** Liquid  
**Color:** Blue  
**Odor:** Mild

#### HMIS:

**HEALTH:** 1  
**FLAMMABILITY:** 1  
**PHYSICAL HAZARD:** 0  
**Personal Protection:** See Section 8

**CAUTION:** MAY CAUSE EYE AND SKIN IRRITATION.

**Relevant routes of exposure:** Skin, Eyes

#### Potential Health Effects

<b>Inhalation:</b> <b>Skin contact:</b> <b>Eye contact:</b> <b>Ingestion:</b>	Inhalation of mist or spray may cause irritation of the respiratory tract and nasal passages. May cause skin irritation with discomfort or rash. Contact with eyes will cause irritation. Not expected under normal conditions of use.
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**Existing conditions aggravated by exposure:** None known

**See Section 11 for additional toxicological information.**

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Remove to fresh air. If discomfort persists seek medical attention.
<b>Skin contact:</b>	Wash with soap and water. Get medical attention if symptoms occur.
<b>Eye contact:</b>	In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
<b>Ingestion:</b>	If conscious, drink plenty of water. Never give anything by mouth to an unconscious person. If vomiting occurs, prevent aspiration by keeping the patient's head below the knees. Get medical attention if symptoms develop and persist.

#### 5. FIRE-FIGHTING MEASURES

<b>Flash point:</b>	Not available.
<b>Autoignition temperature:</b>	Not available
<b>Flammable/Explosive limits-lower %:</b>	Not available
<b>Flammable/Explosive limits-upper %:</b>	Not available
<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special fire fighting procedures:</b>	None
<b>Unusual fire or explosion hazards:</b>	None
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of silicon. Formaldehyde. Irritating organic vapors.

#### 6. ACCIDENTAL RELEASE MEASURES

<b>Environmental precautions:</b>	Contain spill. Prevent product from entering drains or open waters. Do not allow material to contaminate ground water system.
<b>Clean-up methods:</b>	Soak up with inert absorbent. Scrape up spilled material and place in a closed container for disposal.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Avoid contact with eyes, skin and clothing. Avoid breathing vapor and mist. Wash thoroughly after handling.
<b>Storage:</b>	Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.
<b>Incompatible products:</b>	Refer to Section 10.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

<b>Engineering controls:</b>	Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination below occupational exposure limits.
<b>Respiratory protection:</b>	Use NIOSH approved respirator if there is potential to exceed exposure limit(s). Observe OSHA regulations for respiratory use (29 CFR 1910.134).
<b>Skin protection:</b>	Use impermeable gloves and protective clothing as necessary to prevent skin contact.
<b>Eye/face protection:</b>	Safety glasses with side-shields. Goggles.

**See Section 2 for exposure limits.**

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Blue
<b>Odor:</b>	Mild
<b>Vapor pressure:</b>	17 mmHg at 21 °C (70 °F)
<b>pH:</b>	9 - 11
<b>Boiling point/range:</b>	100°C (212°F)
<b>Melting point/range:</b>	Not available
<b>Specific gravity:</b>	1.0
<b>Vapor density:</b>	0.6
<b>Evaporation rate:</b>	Not available
<b>Solubility in water:</b>	Not available
<b>Partition coefficient (n-octanol/water):</b>	Not available
<b>VOC content:</b>	Essentially Zero (Exempt Compounds)

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable.
<b>Hazardous polymerization:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Hydrocarbons. Oxides of carbon. Oxides of silicon. Formaldehyde.
<b>Incompatibility:</b>	None known.
<b>Conditions to avoid:</b>	Elevated temperatures. See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

## 11. TOXICOLOGICAL INFORMATION

### Carcinogen Status

<b>Hazardous components</b>	<b>NTP Carcinogen</b>	<b>IARC Carcinogen</b>	<b>OSHA Carcinogen</b>
Octylphenoxypolyethoxyethanol 9036-19-5	No	No	No
Nonoxynol-9 9016-45-9	No	No	No
Poly(dimethylsiloxane), hydroxy terminated 70131-67-8	No	No	No
Substituted silicone 67923-07-3	No	No	No
Dimethyl polysiloxane 63148-62-9	No	No	No

### Literature Referenced Target Organ & Other Health Effects

<b>Hazardous components</b>	<b>Health Effects/Target Organs</b>
Octylphenoxypolyethoxyethanol 9036-19-5	Irritant
Nonoxynol-9 9016-45-9	Allergen, Irritant
Poly(dimethylsiloxane), hydroxy terminated 70131-67-8	No Target Organs
Substituted silicone 67923-07-3	No data
Dimethyl polysiloxane 63148-62-9	Irritant

## 12. ECOLOGICAL INFORMATION

<b>Ecological information:</b>	Not available
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### 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Dispose of in accordance with Federal, State and local regulations.

**EPA hazardous waste number:** Not a RCRA hazardous waste.

### 14. TRANSPORT INFORMATION

The shipping classifications in this section are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

**U.S. Department of Transportation Ground (49 CFR):**

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

**International Air Transportation (ICAO/IATA):**

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

**Water Transportation (IMO/MDG):**

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None  
**Marine pollutant:** None

### 15. REGULATORY INFORMATION

**United States Regulatory Information**

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
**TSCA 12 (b) Export Notification:** None.

**CERCLA/SARA Section 302 EHS:** None above reporting de minimus.  
**CERCLA/SARA Section 311/312:** Immediate Health Hazard, Delayed Health Hazard  
**CERCLA/SARA 313:** None above reporting de minimus.

**California Proposition 65:** This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

**Canada Regulatory Information**

**CEPA DSL/NDL Status:** All components are listed on or are exempt from listing on the Domestic Substances List.  
**WHMIS hazard class:** D.2.B

### 16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: 15

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